



# Stucco Antiqua

## Description

Happilac Stucco Antiqua is an acrylic based decorative finish designed to produce marble effects on interior walls. Its extra smoothness creates an elegant and antique finish.

## RECOMMENDED USE

Happilac Stucco Antiqua is recommended for all types of interior masonry surfaces such as brickwork, plaster and cement rendering.

## FEATURES

- Marble effect
- Resistant to the levels of atmospheric humidity present in normal interior environment
- Excellent durability
- Eco-friendly

## PRODUCT INFORMATION

<b>Appearance</b>	Marble Finish	<b>Coverage</b>	4-5m <sup>2</sup> / Liter / coat
<b>Color</b>	Wide range of ready mix colors, also available in Tintolac color system		Actual Spreading rate depends on film thickness applied, surface porosity, imperfections, temperature, wastage etc.
<b>Binder Type</b>	Acrylic copolymer		
<b>Pigment Type</b>	Light Fast Non-Lead Pigments	<b>Specific Gravity</b>	1.58 ± 0.02
<b>Application</b>	Steel Trowel	<b>Volume Solids (Theoretical)</b>	52 ± 2% for White (other colors will vary)
<b>Flash Point</b>	Not applicable	<b>No. of Coats</b>	3
<b>Cleaning</b>	Clean all equipment with clean water immediately after use	<b>Film Thickness</b>	Wet: 250-300 μm / lit / coat Dry: 100-120 μm / lit / coat
<b>Thinning</b>	Not recommended	<b>Packing</b>	0.91 liters

Drying Information	5°C	15°C	25°C	35°C
Touch Dry	6 hrs	2 hrs	2 hr	1.5 hrs
Hard Dry	12 hrs	6 hrs	3 hrs	1.5 hrs
Recoat	12 hrs	6 hrs	3 hrs	1.5 hrs

Drying and recoat times are temperature, humidity and film thickness dependent.

## SURFACE PREPARATION AND APPLICATION

Appropriate and good surface preparation significantly increases the top coat life and durability. Efflorescence or mould must be treated before application of paint. Treat any area affected by mould, lichens, algae or moss with bleach.

**NOTE:** The information in this data sheet is not intended to be exhaustive; any person using the product for any purpose other than that specifically recommended in this data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at their own risk. All advice given or statements made about the product (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability at all for the performance of the product or for (subject to the maximum extent permitted by law) any loss or damage arising out of the use of the product. We hereby disclaim any warranties or representations, express or implied, by operation of law or otherwise, including, without limitation, any implied warranty of merchantability or fitness for a particular purpose. All products supplied and technical advice given is subject to our Conditions of Sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is liable to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to check with their local representative that this data sheet is current prior to using the product.

Deploy skilled/experienced individuals for the application of paint. A few general instructions are given below.

**NEW OR BARE SURFACES:** New concrete, mortar or cement render must be allowed to cure for 8-12 weeks depending on concrete thickness and drying condition. Surface to be painted must be dry clean and free from all contamination and efflorescent salts. Remove dirt, grease and waxy material by rubbing down using a suitable abrasive paper. Apply one coat of Happilac Interior Wall Primer. Allow the surface to dry out completely, scuff with a suitable abrasive paper, and dust off. Apply 1 coat of Happilac Special Plastic Emulsion in similar shade as base coat. Apply 1 coat of Happilac Stucco Antiqua with Steel trowel in irregular fashion. Allow the coat to dry out completely and scuff with 180 water proof sand paper. Dust off and apply 2nd thin coat of Happilac Stucco Antiqua with Steel trowel in irregular fashion. Dry out completely and scuff with 320 water proof sand paper. Dust off and apply very thin 3rd coat of Happilac Stucco Antiqua with Steel trowel in irregular fashion and buff the surface before drying using Steel trowel and continue the buffing till the surface dry out completely and gives the mirror like finish.

**PREVIOUSLY PAINTED SOUND SURFACES:** Scrap off all the loosely adherent and defective paint from the surface with an appropriate abrasive paper or stiff brush and dust off. Spot prime with Happilac Interior Wall Primer and fill surface imperfections with Happilac Silk Putty. Allow the surface to dry out completely. Scuff with a suitable abrasive paper and dust off.

**POWDERY, CRACKED AND DEFECTIVE SURFACES:** Make good minor defects. Fill large holes and cracks using sand and cement mixture. Remove dirt, grease, poorly adhering and defective material from the surface by rubbing down using a stiff brush or suitable abrasive paper. Allow the surface to dry out completely and treat the surface as described above for new or bare surfaces.

### RECOMMENDED PAINT SYSTEM

Surface Type	Primer	Base Coat	1 <sup>st</sup> Coat	2 <sup>nd</sup> Coat	3 <sup>rd</sup> Coat/Buffering
	Happilac Interior Wall Primer	Happilac Special Plastic Emulsion	Happilac Stucco Antiqua	Happilac Stucco Antiqua	Happilac Stucco Antiqua
<b>New or Bare Surfaces</b>	1 coat	1 coat	1 coat	1 coat	1 coat
<b>Previously Painted Sound Surfaces</b>	Not Required	1 coat	1 coat	1 coat	
<b>Powdery, Cracked and Defective Surfaces</b>	1 coat	1 coat	1 coat	1 coat	

Consult Happilac Paints representative for the system best suited for the surfaces to be painted.

### HEALTH & SAFETY

- Must use goggles, gloves at the time of application
- A suitable dust mask must be worn when rubbing down
- Keep doors and windows fully open to ensure proper ventilation when applying paint
- In case of contact with eyes, rinse immediately with plenty of water and seek medical advice
- In case of contact with skin, remove splashes from skin using soap and water
- Don't breathe spray mist or dust
- Swallowing can result in nausea vomiting and irritation of gastrointestinal tract
- This container is only for paint use. Don't use it for edible storage
- In the event of an accident, collect spillage using sand or earth
- Do not empty into drains or watercourses
- Toxic to aquatic environment
- Toxic by inhalation. If inhalation causes physical discomfort, move to fresh air. If discomfort persists or any breathing difficulty occurs, seek medical advice and show container label
- Keep out of the reach of children
- Protect from extremes of temperature. Store in a cool and dry place
- Safety data sheet available for professional users on request

**WARNING:** Scraping/sanding off previously painted surfaces may release hazardous dust or fumes which are highly toxic. Take protective measures thoroughly when rubbing off the old surfaces.

*The information provided in this data sheet is accurate and authentic to the best of our knowledge and based on standard tests. However, results may vary due to possible variations in field conditions and application procedures.*